## Aluminium TLS Preset Torque Screwdrivers Torque range from 0.02 to 13.6 N.m

A range of compact aluminium preset torgue screwdrivers, each of which delivers the correct torgue accurately and repeatedly. and anti clockwise torgue.

The models in this range include: TLS 0022, Minor, Standard & TLS 1360. Technical details of all models are given on pages 18-21.

111

Imperial

5.7-32 ozf-in

5.7-32 ozf-in

5.7-32 ozf-in

1.2-12 lbf-in

Slipping Mechanism

4-22 cN.m

2-22 cN.m

4-22 cN.m

14-135 cN.m

INDUSTRY SECTORS Manufacturing

.

Consumer

Product

Model

TLS 0022 Micro FH

TLS 0022 FH O/W

Minor FH O/W

Minor FH O/W

Minor FH O/W

TLS 0022 FH

Minor FH

Minor FH

Minor FH

Minor FH

Order

015000

015080

015085

015200

015205

015220

015225

015240

015245

015260

Code

All tools are also available with One Way (O/W) clockwise torque

These durable, versatile and lightweight tools can be used for Assembly, Maintenance and Servicing in any engineering or manufacturing environment.

#### Lightweight, high quality TLS Preset Torque Screwdriver range

- Absolute accuracy and consistency. Accurate process control is ensured by eliminating under and over tightening due to the proven slipping mechanism
- Ease of use. Tools can be used by operators at any skill level, due to unique slipping mechanism
- Improved production quality. Accurate torgue application reduces the likelihood of warranty and rework

Increased production efficiency. Lightweight aluminium construction and smooth reset action of the tools increase production efficiency by reducing operator fatigue

Long tool life. High quality, robust construction

Operational versatility. These versatile tools are ideal for a wide range of applications, with wide torgue range and one way slipping action option





#### Additional features

- For more information on ESD compliant versions. See page 25
- Comprehensive range of Accessories, Bits and Blades. See pages 76-77
- TLS Screwdrivers can be customised to your exacting requirements. See page 71
- TLS Screwdrivers are available in different colours to allow easy identification of what tool is set to what torque value, hence making a job more efficient. See pages 18-21 for details

For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com

TLS 0022 FH



 $\langle \chi \rangle$ 14-135 cN.m 1.2-12 lbf-in 125 210 +/- 6% 2F Gold 015265 Minor FH O/W 

Drive

1

1

 $\langle V_{k} \rangle$ 

(1/4)

 $\langle \chi \rangle$ 

 $\langle \chi \rangle$ 

 $\langle \chi \rangle$ 

 $\langle y_{a} \rangle$ 

 $\langle \chi \rangle$ 

k mm x

76

104

116

111

125

111

125

111

125

111

Minor FH

111

050

072

085

210

210

210

210

210

210

210

Repeatability

+/- 6%

+/- 6%

+/- 6%

+/-6%

+/-6%

+/- 6%

+/-6%

+/- 6%

+/- 6%

+/- 6%

ISO 6789 Class

2F

Colour

Red

Gold

Gold

Blue

Blue

Green

Green

Red

Red

Gold

**Solutions Manager** TORQUE 715-258-6367 pablo@torquenbeyond.com www.torquenbeyond.com

Pablo Sclafani



## Aluminium TLS Preset Torque Screwdrivers Torque range from 0.04 to 13.6 N.m

Compact high-quality aluminium pre-set Torque accurately and consistently.

Standard FH

## Aluminium TLS Preset Torque Screwdrivers Torque range from 0.04 to 13.6 N.m

Compact high-quality aluminium pre-set Torque Screwdrivers that deliver the correct torque accurately and consistently, with T-Bars as standard to assist with higher torque.





For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com

YOTI Tuhi

Order		🖌 🚽 Ra		150 6789								
Code					k mm 👌	↓ ġ ↓		Class			Code	
015600	Standard FH	50-400 cN.m	4.4-36  bf-in	(1/2)	127	280	+/- 6%	2F	Blue	9	015890	TLS
015605	Standard FH O/W	50-400 cN.m	4.4-36 lbf-in	<u>\\</u>	127	280	+/- 6%	2F	Blue		015895	TLS
015620	Standard FH	50-400 cN.m	4.4-36 lbf-in	<u>\//</u>	127	280	+/- 6%	2F	Green		015860	TLS
015625	Standard FH O/W	50-400 cN.m	4.4-36 lbf-in	(1/2)	127	280	+/- 6%	2F	Green		015865	TLS
015640	Standard FH	50-400 cN.m	4.4-36  bf-in	(1/4)	127	280	+/- 6%	2F	Red	18	015870	TLS
015645	Standard FH O/W	50-400 cN.m	4.4-36 lbf-in	<u>\</u>	127	280	+/- 6%	2F	Red		015945	TLS
015660	Standard FH	50-400 cN.m	4.4-36 lbf-in	(1/2)	127	280	+/- 6%	2F	Go <b>l</b> d		015920	TLS
015665	Standard FH O/W	50-400 cN.m	4.4-36 lbf-in	<u>\//</u>	127	280	+/- 6%	2F	Go <b>l</b> d		015925	TLS

Range k mm x 1 7 1 LS 1360 FH 2.5-13.6 N.m 22-120 bf-in (Y4) 137 325 2F Blue +/-6% 'LS 1360 FH O/W 2.5-13.6 N.m 22-120 bf·in (Y\_4) 137 325 +/- 6% 2F Blue LS 1360 FH 2.5-13.6 N.m 22-120 bf-in  $\langle y_4 \rangle$ 325 2F 137 +/- 6% Green  $\langle y_4 \rangle$ LS 1360 FH O/W 2.5-13.6 N.m 22-120 bf-in 137 325 +/- 6% 2F Green (Y\_4) 2.5-13.6 N.m 22-120 bf·in 137 325 2F LS 1360 FH +/-6% Red  $\langle y_4 \rangle$ LS 1360 FH O/W 2.5-13.6 N.m 22-120 bf-in 137 325 +/-6% 2F Red (Y4) 'LS 1360 FH 2.5-13.6 N.m 22-120 **I**bf·in 137 325 +/-6% 2F Black LS 1360 FH O/W 2.5-13.6 N.m 22-120 bf-in  $\langle \gamma_{4} \rangle$ 137 325 +/- 6% 2F Black 21 

20

## **Pro Preset Torque Screwdrivers** Torque range from 0.05 to 13.5 N.m

The Redefined Preset Torque Screwdriver range has been designed to complement our traditional accuracy, durability and quality with the benefits of a moulded plastic body and enhanced ergonomic design.

These durable, versatile and lightweight tools can be used for Assembly, engineering or manufacturing environment.

The models in this range include: ESD, Prime and Pro. Technical details of all models are given on pages 25-27.

#### INDUSTRY SECTORS





#### The Redefined Preset Torque Screwdriver range

- Absolute accuracy and consistency. Accurate process control is ensured by eliminating under and over tightening due to the proven slipping mechanism
- Ease of use. Tools can be used by operators at any skill level, due to unique slipping mechanism
- Improved production quality. Accurate torque application reduces the likelihood of warranty and rework

Increased production efficiency. Moulded more ergonomic rubber handgrip is more suited to curtain production techniques, and smooth tool reset action increases production efficiency by reducing operator fatigue

Long tool life. High quality, robust construction. Many years of dependable service are provided by the robust design, especially if regularly calibrated

Operational versatility. These versatile tools are ideal for a wide range of applications, with wide torgue range and one way slipping action option

To allow for customisation and clear identification interchangeable coloured end caps are available in packs of four (Order Code: 065800)



#### Additional features

Calibration stickers can be easily applied to the purpose designed nose

The ¼" female hexagon Pro range proves versatile with a quick conversion to male square ¼" drive by using a convertor (Order Code: 029200)

For more information on EPA compliant versions. See page 25 Comprehensive range of Accessories, Bits and Blades. See pages 76-77

Pro Screwdrivers can be customised to your exacting requirements. See page 71

Tool presetting service. See page 82

For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torgue Email; salesandrepairs@gedore-torgue.com





# **Pro Preset Torque Screwdrivers** Torque range from 0.05 to 13.5 N.m

## Versatile Preset Torque Application Screwdrivers for any manufacturing environment

- These tools complement our traditional accuracy, durability and quality with the benefits of a moulded plastic body and enhanced ergonomic design
- Durable, versatile and lightweight tools that can be used for Assembly Maintenance and Servicing in any engineering or manufacturing environment
- Pro 450 and 1350 models come with T-Bars as standard to assist with higher torque

Slipping Mechanism Incorrect tightening is impossible clear identification interchangeable coloured end caps are available in packs of four (Order Code: 065800)

Bits and Blades. See pages 76-77



## **ESD Preset Torque Screwdrivers** Torque range from 0.05 to 13.5 N.m

## Preset Torque Application Screwdrivers for electronic component assembly

The ESD Preset Torque Screwdriver range is ideal for safe electronic component assembly as these tools are EPA compliant

- Tools that complement our traditional accuracy, durability and quality with the benefits of a moulded plastic body and enhanced ergonomic design
- ESD 450 and 1350 models come with T-Bars as standard to assist with higher torque
- To allow for customisation and clear identification interchangeable coloured end caps are available in packs of four (Order Code: 065800)
- Comprehensive range of Accessories, Bits and Blades. **See pages 76-77**

Slipping Mechanism Incorrect tightening is impossible







For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com



Order		Rang	ge — 🔶 🔶					ISO 6789	
Code					k mm 🖌	↓ ģ ↓	Repeatability	Class	
065400	Pro 25 FH	0.05 - 0.25 N.m	0.45 - 2.2 lbf.in	⟨𝔄₄⟩	132	210	+/- 6%	2F	×
065500	Pro 150 FH	0.2 <del>-</del> 1.5 N.m	1.8 - 13 lbf.in	⟨𝒱₄⟩	132	210	+/- 6%	2F	x
065600	Pro 450 FH	0.5 - 4.5 N.m	4.5 - 40 lbf.in	$\langle \mathbb{V}_4 \rangle$	140	230	+/- 6%	2F	1
065700	Pro 1350 FH	2.5 - 13.5 N.m	22 - 120  bf.in	⟨%	140	230	+/- 6%	2F	1
065405	ESD 25 FH	0.05 - 0.25 N.m	0.45 - 2.2 lbf.in	⟨У₄⟩	132	210	+/- 6%	2F	×
065505	ESD 150 FH	0.2 - 1.5 N.m	1.8 - 13 lbf.in	⟨リ₄⟩	132	210	+/- 6%	2F	×
065605	ESD 450 FH	0.5 - 4.5 N.m	4.5 - 40 lbf.in	(Y4)	140	230	+/- 6%	2F	1
065705	ESD 1350 FH	2.5 - 13.5 N.m	22 - 120 lbf.in	(Y <sub>4</sub> )	140	230	+/- 6%	2F	1

## **Prime Preset Torque Screwdrivers** Torque range from 0.2 to 4.5 N.m

These tools have been specifically designed to provide a low cost product that is suitable for light or occasional use, or one-off applications. Can be used up to 2,000 cycles between calibration or replacement. They have no certification and are not intended for regular or heavy use, where our Pro Preset range of preset screwdrivers should be selected.



## Low cost Preset Torque Application Screwdrivers, for one-off applications or light use

Prime Preset Torque Screwdrivers offer a low cost option for applications where a torque tool may not previously have been considered

They combine accuracy with the benefits of a moulded plastic body and ergonomic design, to remove the risk of under or over tightening. As well as the application of torque, they can also undo fasteners, as One Way (O/W) action is standard A comprehensive range of Accessories, Bits and Blades is available. See pages 76-77





For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com

to use	this tool?
You	Tube
Watch	our video

Order		Rang	je>				
Code					k mm 🖌	↓ ġ ↓	
O65100	Prime 150 FH	0.2 - 1.5 N.m	1.8 - 13 lbf.in	(V <sub>4</sub> )	138	198	+/- 10%
O65200	Prime 450 FH	0.5 - 4.5 N.m	4.5 - 40 lbf.in	(V <sub>4</sub> )	138	198	+/- 10%

.....

## TLS Preset Clean Room Torque Screwdrivers

Torque range from 0.04 to 13.6 N.m

Clean Room (CRS) Class 100 Compliant

inhibit corrosion thereby utilising suitable

#### Preset Torque Screwdrivers for Clean Rooms

Increased operator comfort from the soft reset action of the tool

- Complete control of the tightening process is achieved. Both under and over tightening are eliminated by our unique slipping mechanism
- Suitable for use by operators of any skill level, as these tools will repeatedly deliver the set torque without the need for operator intervention
- CRS Torque Screwdrivers are preset type torque tools. They must be set to the required value by using a Torque Analyser. See page 64 for details
- Comprehensive range of Accessories, Bits and Blades. See pages 76-77

Slipping Mechanism Incorrect tightening is impossible

CRS 100-0022 FH

SECTORS Manufacturing

Consumer Products

INDUSTRY



For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com



Order		Raı	ıge —>	•				ISO 6789	
Code					k mm 🖌	J j J	Repeatability	Class	
015089	CRS 100-0022 FH	2-22 cN.m	6-32 ozf∙in	$\langle \gamma_4 \rangle$	104	072	+/- 6%	2F	Grey
015209	CRS 100-0135 FH	14-135 cN.m	0.9-12 lbf-in	$\langle \gamma_4 \rangle$	111	210	+/- 6%	2F	Grey
015609	CRS 100-0406 FH	50-400 cN.m	4.4-36 lbf-in	(1/4)	127	280	+/- 6%	2F	Grey
015939	CRS 100-1360 FH	2.5-13.6 N.m	22-120 lbf-in	⟨リ₄⟩	137	325	+/- 6%	2F	Grey

## **ESD Electric Torque Screwdrivers** Torque range from 0.05 to 4.40 N.m

ESD Electric Torque Screwdrivers are ideal for the accurate and consistent application of torque in high volume production environments. These tools are durable, efficient, effective and easy to use in any nanufacturing business. Special features ilso make them suitable for the assembly of electronic and plastic products.

#### INDUSTRY SECTORS

Manufacturing

## **ESD Electric Torque Screwdrivers** EF 120 & K 450 Series

## Electric Torque Screwdrivers, for accurate, effective and consistent torque application

#### Absolute accuracy and consistency.

- Ease of use. The tools are easy to set up and require minimal operator training. The operator is able to work effectively and safely, as these tools are comfortable to use because of their ergonomic design. This can be further enhanced by pairing the driver with a tool weight balancer or torque reaction arm
- Electronic assembly. Maximises the production yields of electronic assemblies as these tools protect the assembly from static shocks due to their ESD compliance
- Improved production efficiency.
  Accurate torque application reduces the likelihood of rework and scrap by delivering controlled repeatable torque through features like 'slow start' mode that minimises cross threading

#### Additional features

- Details of Accessories and Power Bits.
  See pages 72-79
- Set and calibrate your Screwdriver with an ET-cal II or Capture Hub Compact
- Torque Calibration Analyser.
- For more details see page 64
- or visit www.gedore-torque.com

- Long tool life and effective production. These tools maximise productivity by keeping downtime to a minimum, as they are constructed from durable robust materials and designed to last
- Plastic assembly. Ensures the quality of plastic assembly tightening by combating joint relaxation through use of the 'doublehit' repeat torque mode
- Please note: These tools must be used in conjunction with STC 30+ Controller (Order Code: 090000)



STC 30+ Controller

# Torque counter balancer are available on request.

Tamper proof cover to suit K series tools, order code: 090200. EF tools, order code: 090210



#### For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com



	Order					RI	RPM Hi Low Drive 🖵 🚽 🥨				(6)	
		Code							lġl		Ce	Repeatability
		090010	EF 120	19.6-117.6 cN.m	1.7-10.4 lbf-in	700	460	<u>\</u>	311	1	1	+/- 10%
		090150	K 450	50-440 cN.m	4.3-39 lbf-in	550	330	<u>\</u>	595	1	1	+/- 10%
		090000	STC 30+ Controller	-	-	-	-	-	950	- 1	1	+/- 10%
30							ППП		ппп	ann	$\pi\pi\pi$	31

## Ergo Quickset Adjustable Torque Screwdrivers

## Torque range from 0.08 to 9 N.m

Ergo Quickset Adjustable Torque Screwdrivers are calibrated scale tools that can be used for the accurate and safe electronic component assembly, and ergonomically designed for enhanced

QSN 120 FH

or under tightening is eliminated. Their of applications.

> T-Bar is not included ith the Ergo Quickset

#### INDUSTRY SECTORS

Maintenance





#### Ergo Quickset Adjustable Torque Screwdrivers (ISO and Imperial Scales)

- All models available with ¼" Female Hex (FH) Drive
- Absolute accuracy and consistency. Accurate process control is ensured by eliminating under and over tightening due to the unique Slipping Technology
- Calibrated scale. A visible scale allows the user to adjust the tool to their desired torque setting, enabling a range of different torgue settings to be applied
- Ease of use. Tools can be used with confidence by operators at any skill level, due to unique slipping mechanism
- Easy to set up. Fast and accurate to set, using the quick and clear to read micrometer style setting scale
- Electronics. Ideal for safe electronic component assembly as this tool is EPA compliant for use in Electrostatically Sensitive Areas



Improved production quality. Accurate torque application reduces the likelihood of warranty and rework

- Increased production efficiency. Increased operator comfort and productivity, from the smooth reset action of the tool and the ergonomic design of the plastic handgrip
- Long tool life. High quality, robust construction. Many years of dependable service are provided by the robust design and hard-wearing materials, that include stainless steel and aluminium
- Operational versatility. These versatile tools are ideal for a wide range of applications, due to their adjustability and wide torque range





Additional features

- Optional Lock On T-Bar for larger models of screwdriver, provides extra leverage (Order Code: P29530)
- Can be supplied as part of a Service Repair Kit

Tool can be kept accurate and up to date with our Calibration service. See page 82 for details

For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torgue Email; salesandrepairs@gedore-torgue.com

	know how this too <mark>l</mark> ?
You	Tube
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									waten our	Haco
Order Code	Model	Calibrated	ا Range — بر المعامة ا المعامة المعامة	Drive	<b>k</b> mm <b>x</b>	L ġ l	• Repeatability	ISO 6789 Class	Adjusting Lock Colour	
060700	QSN 40 FH	8-40 cN.m	1 cN.m	$\langle y_4 \rangle$	159	124	+/-6%	2D	Blue	1
060740	QSA 60 FH	12-60 ozf.in	1 ozf.in	(Ya)	159	124	+/-6%	2D	Blue	1
060720	QSA 4 FH	0.8-4 lbf.in	0.1 lbf.in	(Ya)	159	124	+/-6%	2D	Blue	1
060100	QSN 120 FH	20-120 cN.m	1 cN.m	(Y <sub>4</sub> )	183	230	+/-6%	2D	Blue	1
060140	QSA 160 FH	20-160 ozf.in	1 ozf.in	(Y <sub>4</sub> )	183	230	+/-6%	2D	Blue	1
060120	QSA 12 FH	2-12 lbf.in	0.1 lbf.in	(Y <sub>4</sub> )	183	230	+/-6%	2D	Blue	1
060300	QSN 600 FH	1-6 N.m	0.1 N.m	(Y <sub>4</sub> )	196	335	+/-6%	2D	Blue	1
060320	QSA 50 FH	10-50 lbf.in	1 lbf.in	(Y <sub>4</sub> )	196	335	+/-6%	2D	Blue	1
060500	QSN 900 FH	4-9 N.m	0.1 N.m	(Y <sub>4</sub> )	196	335	+/-6%	2D	Blue	1
060520	QSA 80 FH	30-80 lbf.in	1 lbf.in	(Y <sub>4</sub> )	196	335	+/-6%	2D	Blue	1

Quickset 6 FH

#### INDUSTRY SECTORS



# Quickset Adjustable Torque Screwdrivers

## Torque range from 0.2 to 9 N.m

Quickset Adjustable Torque Screwdrivers are suitable for a broad range of applications. calibrated scale tools that can be used for the accurate and consistent application of torque in any manufacturing, engineering or servicing environment. Their adjustability is eliminated. and wide range of torgue make them

These tools are durable, easy to use and the unique Slipping Technology means that the risk of over or under tightening

> T-Bar is not included vith the Ergo Quickset Screwdriver Range

Slipping Mecha<u>nism</u>





#### Quickset Adjustable Torque Screwdrivers (ISO and Imperial Scales)

- All models are supplied with 1/4" Female Hex (FH) Drive
- Absolute accuracy and consistency. Accurate process control is ensured by eliminating under and over tightening due to the unique Slipping Technology
- Calibrated scale. A visible scale allows the user to adjust the tool to their desired torque setting, enabling a range of different torque settings to be applied
- Ease of use. Tools can be used with confidence by operators at any skill level, due to unique slipping mechanism
- Easy to set up. Fast and accurate to set, using the quick and clear to read micrometer style setting scale
- Improved production quality. Accurate torque application reduces the likelihood of warranty and rework

- Increased production efficiency. Increased operator comfort and productivity, from the smooth reset action of the tool and the ergonomic design of the plastic handgrip
- Long tool life. High quality, robust construction. Many years of dependable service are provided by the robust design and hard-wearing materials, that include stainless steel and aluminium
- Operational versatility. These versatile tools are ideal for a wide range of applications, due to their adjustability and wide torgue range

#### Accessories. See pages 72-79

Additional features

- EPA compliant alternative available. See page 32
- Optional Lock On T-Bar for larger models of screwdriver, provides extra leverage when required. (Order Code: P29530)
- Tool can be kept accurate and up to date with our Calibration service. See page 82 for details

For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com

Order		← Calibrated Range>									
Code			ليتتبلينينا		k mm 🖌	T <sup>a</sup> T		ISO 6789 Class			
016040	Quickset Minor Metric FH	20-120 cN.m	1 cN.m	$\langle y_4 \rangle$	169	165	+/- 6%	2D	Blue		
016060	Quickset Minor Imp FH	20-120 ozf.in	1 ozf.in	(Y <sub>4</sub> )	169	165	+/- 6%	2D	Blue		
016070	Quickset Minor lbf.in FH	2-12 lbf.in	0.1 lbf.in	(Y <sub>4</sub> )	169	165	+/-6%	2D	Blue		
016500	Quickset 6 FH	1-6 N.m	0.1 N.m	$\langle V_4 \rangle$	184	335	+/- 6%	2D	Blue		
016600	Quickset 50 FH	5-50 lbf.in	1 lbf.in	(Y <sub>4</sub> )	184	335	+/- 6%	2D	Blue		
016700	Quickset 9 FH	4-9 N.m	0.1 N.m	(Ya)	184	335	+/- 6%	2D	Blue		
016800	Quickset 80 FH	30-80 lbf.in	1 lbf.in	(Y <sub>4</sub> )	184	335	+/- 6%	2D	Blue		

#### Dual Scale Ouickset Screwdrivers Available:

Order		٠	>					ISO 6789			
Code			ليتتبلينينا		ليتتبلينينا		k mm 👌	l ģ l	Repeatability		
016010	Quickset Minor DS	20-120 cN.m	1 cN.m	20-120 ozf.in	1 ozf.in	14	160	158	+/- 6%	2D	Blue
016150	Quickset 6 DS	1-6 N.m	0.1 N.m	5-50 lbf.in	1 lbf.in	14	169	340	+/- 6%	2D	Blue



# TSN & TSP Preset Slipping Torque Wrenches Torque range from 1 to 125 N.m

High guality tools that have been designed and over tightening in Production, hence and precision-engineered to meet the stringent demands of manufacturing businesses in most industries. The unique slipping mechanism eliminates under

ensuring absolute precision.

Slipping Mechanism

#### INDUSTRY SECTORS Manufacturing



#### Accurate process control is ensured by Reduces the likelihood of warranty eliminating under and over tightening, and rework by assuring process regardless of operator's hand position, control through accurate and due to the unique Slipping Technology repeatable torque setting due to its adjusting system Ease of use. Tools can be used with Improved Process Control. Process

confidence by operators at any skill level, due to unique slipping mechanism

Absolute accuracy and consistency.

Preset Slipping Torque Wrenches

Improved production efficiency.

control can be further enhanced by

correct torque has been applied to a

particular fastener (see pages 42-43)

Long tool life. High quality, robust design and construction, further quaranteed by a two year warranty

Modifications are possible. Please contact us to discuss

TSN & TSP Wrenches are preset type torque tools. They must be set to

the required value by using a Torque

TSN 25 versions come with either ¼" or

Analyser like the DREMOTEST E or Capture Calibration System. See page

64 for details

3/8" Drive

using the Switch Operated Signal Torque versions (Sw) to confirm the

Models: TSP5 & 10, TSN 25, 55 & 125

Electronics. Ideal for safe electronic component assembly as this tool is EPA compliant for use in Electrostatically Sensitive Areas. See table for details

#### Additional features

- Accessories. See pages 72-79
- EPA compliant alternative available. See table below
- For details of Sockets. See page 75 or visit www.gedore-torque.com
- For Switch Operated Signal Torque versions (Sw). See pages 42-43

Working principle of the Gedore Torque Slipping Wrenches



For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com

Order		<b>→</b> Ra	nge — 🔶 🔶					ISO 6789	
Code					<b>k</b> mm <b>x</b>	🖌 kg 🕹		Class	
056090	TSP 5	1-5 N.m	10-45 <b>I</b> bf.in	14	185	0.19	+/- 6%	2C	1
056100	TSP 10	2-10 N.m	20-90 <b>l</b> bf.in	14	185	0.19	+/- 6%	2C	1
011017	TSN 25 D	5-25 N.m	4-18 bf.ft	W.	216	0.34	+/- 4%	2C	1
011019	TSN 25 A	5-25 N.m	4-18 lbf.ft	%	216	0.34	+/- 4%	2C	1
011035	TSN 55	15-55 N.m	10-40 lbf.ft	%	324	0.80	+/- 4%	2C	X
011055	TSN 125	40-125 N.m	30-90 lbf.ft	12	460	1.36	+/- 4%	2C	x





YOTT lub





## **TBN Preset Breaking Torque Wrenches** Torque range from 0.4 to 200 N.m

TBN 2

TBN Preset Breaking Torque Wrenches are robust production tools that reduce the chance of over-tightening, because of the unique Breaking Mechanism. They can be used for a wide range of applications, with

a choice of compatible interchangeable end fittings. Their durable yet compact design makes them easy to use in restricted spaces in any manufacturing or maintenance environment.

**TBN 135** 

Breaking Mechanism Incorrect tightening is unlikely

Mechanism ning is unlikely

INDUSTRY SECTORS Maintenance & Repair



Manufacturing



Aerospace

Consume



## **TBN Preset Breaking Torque Wrenches** TBN 2, 10, 25, 65, 135 & 200



Improved accuracy, consistency and control. Accurate process control is ensured by reducing the risk of under and over tightening, due to unique Breaking Technology. This gives the operator more time to react once the target torque is reached

Compact slimline design. This maximises productivity in restricted space applications

 Compatible End Fittings. A range of interchangeable end fittings is available, making this an extremely versatile tool. See pages 72-74 for details



Ease of use. Tools can be used with confidence by operators at any skill level, due to the unique Breaking Technology

Increased production efficiency. Increased operator comfort and productivity, from the ergonomic design, that includes lightweight materials and moulded plastic handgrip

Long tool life. High quality, robust design and construction minimise tool replacement and downtime costs

Rectangular fitting version also available. See table below



Additional features

TBN 2 and 10 Wrenches will be supplied with a Calibration Certificate when ordered with an attached end fitting and pre-set

For details on the TBN 2 & 10 SMA Connector Kit. **See page 72** 

For EPA options, see table below

For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com

Order Code	Model	← Ra	nge> Imperial	Drive	k mm x	↓ kg ↓	Repeatability	ISO 6789 Class	
011100	TBN 2	0.4-2 N.m	3.5-18 lbf.in	Captive Pin	105	0.11	+/- 6%	2C	1
011110	TBN 2 G	0.4-2 N.m	3.5-18 lbf.in	9× 12	133	0.13	+/- 6%	2C	1
011200	TBN 10	1-10 N.m	9-89 <b>I</b> bf.in	Captive Pin	105	0.13	+/- 6%	2C	1
011210	TBN 10 G	1-10 N.m	9-89 <b>I</b> bf.in	9×	133	0.15	+/- 6%	2C	1
050000	TBN 25	5-25 N.m	4-18 <b>I</b> bf.ft	6	265	0.41	+/- 4%	2C	x
050010	TBN 25 G	5-25 N.m	4-18 lbf.ft	9× 12	265	0.41	+/- 4%	2C	×
050100	TBN 65	10-65 N.m	7-48 <b>l</b> bf.ft	6	302	0.75	+/- 4%	2C	×
050110	TBN 65 G	10-65 N.m	7-48 <b>I</b> bf.ft	9×12	302	0.75	+/- 4%	2C	×
050200	TBN 135	27-135 N.m	18-100 <b>I</b> bf.ft	6	408	1.03	+/- 4%	2C	x
050210	TBN 135 G	27-135 N.m	18-100 <b>I</b> bf.ft	9× 12	408	1.03	+/- 4%	2C	x
050300	TBN 200	40-200 N.m	29-147 <b>b</b> f.ft	6	520	1.40	+/- 4%	2C	×
050310	TBN 200 G	40-200 N.m	29-147 <b>b</b> f.ft	H.X 18	520	1.40	+/- 4%	2C	X

## 50V Insulated Preset Torque Wrenches Torque range from 0.4 to 25 N.m

These tools have been precision-engineered slipping mechanism eliminates the risk of

electrically live components, up to 50V.

#### Essential service and maintenance - with no power

e hydraulic or impact v

Gedore Torque tools provide it easier and often safer to tighter and loosen threaded fasteners to the high standards critical to the perfc and military helico

## 50V insulated preset torque wrenches for electrical assembly

## Torque range from 0.4 to 25 N.m

Absolute accuracy and consistency.

Accurate process control is ensured by

eliminating under and over tightening.

due to the unique Breaking or Slipping

Technology installed in the wrench

Ease of use. The small and compact

design combined with the totally

insulated body is ideal for use in

restricted space where there are

electrically live components

**TBN 10 50V** 

#### Performing business critical work accurately, easily - and safely

Many businesses, organisations and industries depend upon emergency backup power systems to provide a continuous supply of electricity in the event of the loss of mainstream power supply. Often, this is provided by banks of batteries, that need to be checked, maintained and replaced on a regular basis – including while they are in operation and therefore electrically 'live'. Gedore Torque Insulated Torque Wrenches ensure that this essential work can be carried out accurately, easily and safely.



#### Additional features

#### Accessories. See pages 72-79

These Wrenches are preset type torque tools. They must be set to the required torque value by using a Torque Analyser like the DREMOTEST E. See page 64 for details

Tool pre-set at point of order

Tool can be kept accurate and up to date with our Calibration service. See page 82 for details

**Slipping Mechanism** Incorrect tightening is impossible



For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torgue Email; salesandrepairs@gedore-torgue.com

Order		Rang	ge — 🔶 🔶				
Code					k mm 🖌	🖌 kg 🕹	
011108	TBN 2 50V	0.4-2 N.m	3.5-18 lbf.in	14	105	0.17	+/- 6%
011208	TBN 10 50V	1-10 N.m	9-89 lbf.in	74	105	0.17	+/- 6%
011062	TSN 25 D 50V	5-25 N.m	4-18  bf.ft	74	220	0.40	+/- 4%
011072	TSN 25 A 50V	5-25 N.m	4-18 lbf.ft	¥s"	220	0.40	+/- 4%

Improved production efficiency.

electrical damage

Eliminates the possibility of product

User safety. Designed for use in low

where protection up to 50 volts is

PVC insulation provides protection

against low voltage shorting

voltage and other battery applications

required. Double layer nonconductive

failure due to shorting, arcing or other

#### INDUSTRY SECTORS

Manufacturing





41

Breaking Mechanism Incorrect tightening is unlikely

## Switch Operated Signal Torque Wrenches Torque range from 0.4 to 200 N.m

Switch Operated Signal Torque Wrenches absolute confidence that the correct level tightening, the tool also sends a signal each

INDUSTRY SECTORS

Manufacturing



TSN 25 A Sw

TBN 2

Slipping Mechanism 111

## Switch Operated Signal Torque Wrenches Ranges: TSP, TSN & TBN

Absolute accuracy and consistency. Accurate process control is ensured by eliminating or reducing under and over tightening, due to the unique Slipping or Breaking Technology

- Better production control. These wrenches confirm that the tightening process has been performed by validating that the torgue wrenches have operated at a pre-set torque value. A signal is sent upon each successful activation of the wrench. that can be used to control production flow or count completed tightenings
- Cost effective. These tools can easily be integrated into most Production Lines as the output signal is simply a switch opening and closing
- Ease of use. Tools can be used with confidence by operators at any skill level, due to unique slipping or breaking mechanism

#### Additional features

- A Signal Delay Unit (SDU) can be used to reduce the risk of missing wrench activations by extending the time of the signal output
- Two types of cables are available either a 5 metre, straight cable (Order Code: D94402) or a 1.5 metre coiled cable (Order Code: D94406)
- Universal Switch Module (Order Code: B25900) is connected via cable to the Production Line Control System

For End Fittings, see pages 72-74

Universal Switch Module

Order Code: B25900



inal Delay Unit (SDU) Order Code: C12870

Order		<b>∢</b> Ra	ange — 🔶 🔶					ISO 6789
Code					k mm* 🖌	kg L	Repeatability	Class
056093	TSP 5 Sw	1-5 N.m	10-45 lbf.in	14	335	0.53	+/- 6%	2C
056103	TSP 10 Sw	2-10 N.m	20-90 lbf.in	VA .	335	0.53	+/- 6%	2C
011003	TSN 25 D Sw	5-25 N.m	4-18 lbf.ft	12	366	0.68	+/- 4%	2C
011013	TSN 25 A Sw	5-25 N.m	4-18 lbf.ft	¥6	366	0.68	+/- 4%	2C
011033	TSN 55 Sw	15-55 N.m	10-40 lbf.ft	Vi	474	1.14	+/- 4%	2C
011053	TSN 125 Sw	40-125 N.m	30-90 lbf.ft	12	610	1.70	+/- 4%	2C
011103	TBN 2 Sw	0.4-2 N.m	3.5-18 lbf.in	Captive Pin	255	0.45	+/- 6%	2C
011113	TBN 2 G Sw	0.4-2 N.m	3.5-18 lbf.in	9× 12	133	0.13	+/- 6%	2C
011203	TBN 10 Sw	1-10 N.m	9-89 lbf.in	Captive Pin	255	0.47	+/- 6%	2C
011213	TBN 10 G Sw	1-10 N.m	9-89 lbf.in	9× 12	133	0.15	+/- 6%	2C
050003	TBN 25 Sw	5-25 N.m	4-18 lbf.ft	6	415	0.75	+/- 4%	2C
050013	TBN 25 G Sw	5-25 N.m	4-18 lbf.ft	9× 12	415	0.75	+/- 4%	2C
050103	TBN 65 Sw	10-65 N.m	7-48  bf.ft	6	452	1.09	+/- 4%	2C
050113	TBN 65 G Sw	10-65 N.m	7-48  bf.ft	9× 12	452	1.09	+/- 4%	2C
050203	TBN 135 Sw	27-135 N.m	18-100 lbf.ft	0	558	1.68	+/- 4%	2C
050213	TBN 135 G Sw	27-135 N.m	18-100 lbf.ft	9× 12	558	1.68	+/- 4%	2C
050303	TBN 200 Sw	40-200 N.m	29-147 lbf.ft	6	670	1.74	+/- 4%	2C
050313	TBN 200 G Sw	40-200 N.m	29-147 lbf.ft	HX B	670	1.74	+/- 4%	2C

\* Length of tool and switch not including cable



**TSC 10** 

Slipping Mechanism Incorrect tightening is impossible



Absolute accuracy and consistency. Accurate process control is ensured by

eliminating under and over tightening,

due to the unique Slipping Technology

Calibrated scale. A visible scale allows

the user to adjust the tool to their

desired torque setting, enabling

Ease of use. Can be used in

restricted spaces through its

compact slimline design

to be applied

a range of different torgue settings

Electronics. Ideal for safe electronic

component assembly and servicing,

as this tool is EPA compliant for use

in Electrostatically Sensitive Areas

Long tool life. High quality, durable design and construction, minimises replacement and downtime costs

Production efficiency. Improved operator comfort and productivity, from the ergonomic design, that includes lightweight materials and moulded plastic handgrip

Tool can be kept accurate and up to date with our Calibration service. See page 82 for details

Versatility. Versatile tools ideal for Maintenance & Repair applications where a range of torgues can be applied quickly and easily to a variety of fasteners and connectors



Maintenance





You Tub

For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torgue Email; salesandrepairs@gedore-torgue.com

Order		<b>∢</b> Calibra	ited Range ———>	-				ISO 6789	
Code			ليتتبلينينا		k mm 🖌	↓ ġ ↓		Class	
056020	TSC 5	1-5 N.m	0.05 N.m	12	195	235	+/- 6%	2A	1
056040	TSC 10	2-10 N.m	0.1 N.m	74	195	235	+/- 6%	2A	1
056060	TSC 45	10-45 lbf.in	0.5 lbf.in	74	195	235	+/- 6%	2A	1
056080	TSC 90	20-90 lbf.in	1.0 lbf.in	74	195	235	+/- 6%	2A	1

Range ↓ kg ↓ k mm x Torcofix 25 G 5-25 N.m 2-19 bf.ft 9× 12 0.21 +/-4% 180 9× 12 +/-4% 5-37.5 |bf.ft 0.27 Torcofix 50 G 10-50 N.m 240

#### INDUSTRY SECTORS

Torcofix 85 G

& Repair

Maintenance

Audible click providing accurate process control. The risk of under and over tightening is reduced, as a click can be heard and felt when the preset

torque is reached

Preset torque. Enhanced tightening process control, as unauthorised adjustment of the level of torgue is not possible. These tools must be set to the required torque value by using a Torque Analyser like the DREMOTEST E. See page 64 for details

Long tool life. High guality, robust design and construction, further guaranteed by a two year warranty

Multiple industrial applications. The versatile design allows the use of a range of end fittings and ratchets. See pages 72-74

Order Code 024430 2C 024450 2C 024470 Torcofix 85 G 17-85 N.m 10-75 lbf.ft 9× 12 320 0.34 +/-4% 2C 14 X 18 024490 Torcofix 200 G 40-200 N.m 20-150 lbf.ft 400 0.75 +/-4% 2C

## ATB Adjustable Breaking Torque Wrenches Torque range from 0.5 to 10 N.m

Compact and versatile tools engineered to reduce Service and Repair. Calibrated scale allows for

> Breaking Mechanism ning is unlikely

INDUSTRY SECTORS



Military

Manufacturing

X

## ATB Adjustable Breaking Torque Wrenches ATB 2.5.5 & 10

Accuracy and consistency. Improved process control is ensured by reducing the risk of under and over tightening, due to the unique Breaking Technology

Calibrated scale. A visible micrometer style scale allows the user to adjust the tool quickly and easily to their desired torque setting, enabling a range of different torque settings to be applied

Ease of use. Can be used in restricted spaces through its compact design

Electronics. Ideal for safe electronic component assembly and servicing, as this tool is EPA compliant for use in Electrostatically Sensitive Areas



Long tool life. High guality, durable design and construction, minimises replacement and downtime costs

Process Control. Reduces the likelihood of warranty and rework by assuring process control through accurate and repeatable torque application

- Production efficiency. Improved operator comfort and productivity. from the ergonomic design, which includes lightweight materials and moulded plastic handgrip
- Versatility. Versatile tools ideal for Maintenance & Repair applications where a range of torgues can be applied quickly and easily to a variety of fasteners and connectors



For details of accessories, see pages 72-79

Additional features

N.m or bf.in versions come with

Tool can be kept accurate and up to date with our Calibration service. See page 82 for details

For more information: Tool Selector; gedore-torgue.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torgue Email; salesandrepairs@gedore-torgue.com



Calibrated Range Order Code Model hundrund ليتتبلينينا Drive kmm k kg 050520 ATB 2.5 50-250 cN.m 1.25 cN.m 8 190 0.24 +/- 6% 2A 1 -1 050525 ATB 2.5 4.5-22.5 lbf-in 0.1 lbf.in 0 190 0.24 +/- 6% 2A 050527 ATB 2.5 G 50-250 cN.m 1.25 cN.m -9× 12 192 0.27 +/- 6% 2A 1 ATB 2.5 G 1 050532 4.5-22.5 lbf.in 0.1 lbf.in 9× 12 192 0.27 +/- 6% 2A ATB 5 1-5 N.m 0.025 N.m 220 0.29 +/- 6% 2A 1 050500 8 1 ATB 5 10-45 bf-in 0.25 |bf.in 220 0.29 +/- 6% 2A 050505 8 ATB 5 G 1-5 N.m 0.025 N.m 230 0.29 2A 1 050507 9× 12 +/- 6% 1 050512 ATB 5 G 10-45 lbf-in 0.25 lbf.in 9× 12 230 0.29 +/- 6% 2A 1 0.05 N.m 2A 050550 ATB 10 2-10 N.m 6 220 0.30 +/- 6% 1 050555 ATB 10 20-90 lbf-in 0.5 lbf.in 220 0.30 +/- 6% 2A 8 050557 ATB 10 G 2-10 N.m 0.05 N.m 230 0.30 +/- 6% 2A 1 9× 12 050562 ATB 10 G 20-90 lbf-in 0.5 lbf.in 9× 12 230 0.30 +/- 6% 2A 1 47

46 

## ATB Adjustable Breaking Torque Wrenches Torque range from 5 to 100 N.m

designed and engineered to reduce the risk allows for pre-setting of torque. of under and over tightening in Production,

ATB 100

ATB 25 sh N.m Scale



## ATB Adjustable Breaking Torque Wrenches ATB 25, 50 & 100

Accuracy and consistency. Improved process control is ensured by reducing the risk of under and over tightening, due to the unique Breaking Technology

Calibrated scale. A visible micrometer style scale allows the user to adjust the tool quickly and easily to their desired torque setting, enabling a range of different torque settings to be applied

Long tool life. High guality, durable design and construction, minimises replacement and downtime costs

Process Control. Reduces the likelihood of warranty and rework by assuring process control through accurate and repeatable torque application

Production efficiency. Improved operator comfort and productivity, from the ergonomic design, which includes lightweight materials and moulded plastic handgrip



Versatility. Versatile tools ideal for Maintenance & Repair applications where a range of torques can be applied quickly and easily to a variety of fasteners and connectors

#### Additional features

- 1/4", 3/8", 1/2" interchangeable ratchet heads come as standard
- Available in N.m or lbf.in or bf.ft versions
- For details of Wrench End Fittings & Sockets. See pages 72-74
- Tool can be kept accurate and up to date with our Calibration service. See page 82 for details





For more information: Tool Selector; gedore-torgue.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com



Order		-	Calibr	ated Range						ISO 678
Code			لسلسا		ليتتبلينينا		k mm 🖌	kg L		Class
050636	ATB 25 D	5–25 N.m	0.1 N.m	-	-	74	345	1.11	+/- 4%	2A
050641	ATB 25 D	-	-	50-250 lbf-in	1 lbf.in	74	345	1.11	+/- 4%	2A
050646	ATB 25 D	-	-	4-20 lbf·ft	0.1 lbf.ft	74	345	1.11	+/- 4%	2A
050638	ATB 25 A	5–25 N.m	0.1 N.m	-	-	16	345	1.12	+/- 4%	2A
050643	ATB 25 A	-	-	50-250 lbf-in	1 lbf.in	76	345	1.12	+/- 4%	2A
050648	ATB 25 A	-	-	4-20 lbf·ft	0.1 lbf.ft	%	345	1.12	+/- 4%	2A
050685	ATB 50	10-50 N.m	0.25 N.m	-	-	76	365	1.14	+/- 4%	2A
050690	ATB 50	-	-	120-440 lbf•in	2 lbf.in	16	365	1.14	+/- 4%	2A
050695	ATB 50	-	-	7-37 lbf-ft	0.125 lbf.ft	%	365	1.14	+/- 4%	2A
050735	ATB 100	20-100 N.m	0.5 N.m	-	-	Vi	400	1.30	+/- 4%	2A
050740	ATB 100	-	-	240-880  bf-in	4 lbf.in	16	400	1.30	+/- 4%	2A
050745	ATB 100	-	-	14-74 lbf·ft	0.25 lbf.ft	12	400	1.30	+/- 4%	2A



INDUSTRY SECTORS Maintenance





Distantions.

## Torcofix Adjustable Clicker Torque Wrenches Torque range from 1 to 750 N.m

Adjustable general tools for Service and Repair. Ideal for covering a wide number of tasks as the operator can adjust them to deliver a broad range of torgues. An audible click informs user that correct torque has been applied. Choice of sockets.

Torcofix 100

INDUSTRY SECTORS



Order

Code

024060

024080

024125

024140

024160

024180

024200

024220

024240

Torcofix 5

Torcofix 25

Torcofix 50

Torcofix 100

Torcofix 200

Torcofix 300

Torcofix 400

Torcofix 550

Torcofix 750

Audible click provides accuracy and control. The risk of under and over tightening is reduced, as a click can be heard and felt when the preset torque is reached

Choice of Drives. Interchangeable 1/4" and 3/8" Square Drive Push Through 1/2" Square Drive

Efficient to use. Minimises the time to complete the task as these wrenches are quick and easy to adjust due to the clear scale design and simple to use locking mechanism



Interchangeable 1/4" and 3/8" Square Drive

150-750 N.m

1 N.m



Square Drive



Push Through 1/2"



100-550 bf.ft





**%** 

**Clicking** Mechanism

Incorrect tightening is possible

Long tool life. High quality, robust

guaranteed by a two year warranty

Versatility. Versatile tools ideal for

Maintenance & Repair applications

applied quickly and easily to a variety

where a range of torques can be

of fasteners and connectors

design and construction, further

Socket choice. See page 75



1236

4.80

+/- 4%

2A

## Torcofix Adjustable Clicker Torque Wrenches

## Torque range from 2 to 400 N.m

Adjustable general tools for Service and Repair. Ideal for covering a wide number of tasks as the operator can adjust them to deliver a broad range of torgues.

An audible click informs user that correct torque has been applied. Multiple applications via range of end fittings and ratchets.

You Tub



For more information: Tool Selector; gedore-torgue.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com

Order		*	– Calibrated Ran	ge>					ISO 6789
Code			ليتتبلينينا			k mm 🖌	kg L		Class
024305	Torcofix 25	5-25 N.m	0.10 N.m	2-19 lbf.ft	6	280	0.50	+/- 4%	2A
024325	Torcofix 50	10-50 N.m	0.25 N.m	5-37.5 lbf.ft	0	330	0.60	+/- 4%	2A
024340	Torcofix 100	20-100 N.m	0.50 N.m	10-75 lbf.ft	0	375	0.60	+/- 4%	2A
024360	Torcofix 200	40-200 N.m	1 N.m	20-150 lbf.ft	0	465	0.80	+/- 4%	2A
024380	Torcofix 300	60-300 N.m	1 N.m	50-220 lbf.ft	6	565	1.20	+/- 4%	2A
024400	Torcofix 400	80-400 N.m	1 N.m	60-300 lbf.ft	6	650	1.50	+/- 4%	2A
024510	Torcofix 25	5-25 N.m	0.10 N.m	2-19 lbf.ft	9× 12	280	0.50	+/- 4%	2A
024520	Torcofix 50	10-50 N.m	0.25 N.m	5-37.5 lbf.ft	9× 12	330	0.60	+/- 4%	2A
024530	Torcofix 100	20-100 N.m	0.50 N.m	10-75  bf.ft	9× 12	375	0.60	+/- 4%	2A
024540	Torcofix 200	40-200 N.m	1 N.m	20-150  bf.ft	14 X 18	465	0.80	+/- 4%	2A
024550	Torcofix 300	60-300 N.m	1 N.m	50-220 lbf.ft	14 X 18	565	1.20	+/- 4%	2A
024560	Torcofix 400	80-400 N.m	1 N.m	60-300 lbf.ft	14 X 18	650	1.50	+/- 4%	2A

# WPIC

# Weld Stud Test Tools

## Torque range from 0.4 to 20 N.m

Weld Stud Test Tools are used during the production of sheet metal products. They are designed for a quick and easy controlled test of the strength and integrity and appliance industries.

of welds holding threaded welding studs onto sheet metal. They are most often used for Quality Control in the automotive

**Breaking Mechanism** Incorrect tightening is unlikely

WSTT 20

STT 10

INDUSTRY SECTORS Quality



# Weld Stud Test Tools WSTT 2,10 & 20

Audit. These versatile Quality Audit tools enable Quick Go/No Go tests for weld stud integrity to be carried out quickly and efficiently on a wide range of weld studs from M2.5 to M12

- Accuracy. The risk of under and over tightening is reduced, due to the unique Breaking Technology
- Fasy and effective to use. Intuitive & bi-directional "T" shaped handle for easy operation
- End Fittings. A range of Interchangeable end fittings are available. End fittings are available for use with most popular weld stud thread sizes and lengths



Versatility. A range of compatible interchangeable End Fittings are available, for use with most popular weld stud thread sizes and lengths. See pages 72-74 for details

#### Additional features

- All WSTT Tools are supplied with a Calibration Certificate when ordered with an attached end fitting
- These Wrenches are preset type torque tools. There is no external adjustment scale and they must be set to the required torque value by using a Torque Analyser. See page 63 for details

#### Typical Maximum Torque Test Values (Capacitor discharge method)

Threaded Stud	Steel 4.8 Weldable	Stainless Steel 1.403/03 (A2-50)	Aluminium Alloy AlMg3 F23	Copper CuZn37 (Ms63)
M3	1.2 N.m	0.75 N.m	0.6 N.m	0.9 N.m
M4	2.7 N.m	1.4 N.m	1.3 N.m	1.9 N.m
M5	5.4 N.m	3.5 N.m	2.9 N.m	4.0 N.m
M6	9.2 N.m	5.7 N.m	4.6 N.m	6.75 N.m
M8	12.0 N.m	14.0 N.m	11.25 N.m	16.5 N.m
M10	18.0 N.m	20.0 N.m	-	-

NOTE: These torque values are for guidance only. The torque for each application should be calculated and proven by practical test.

Order	← Calibrated Range									
Code				<b>k</b> mm <b>x</b>	ý j					
055005	WSTT 2	0.4-2 N.m	3.5-18 <b>İ</b> bf.in	120	215					
055000	WSTT 10	1-10 N.m	9-90 lbf.in	120	215					
055010	WSTT 20	4-20 N.m	35-180 lbf.in	220	320					

#### Metric or Imperial range of End Fittings available

4	Me	tric	>	-	Me	tric	
Order Code WSTT 10	Weld Stud Thread x Maximum Length	Order Code WSTT 20	Weld Stud Thread x Maximum Length	Order Code WSTT 10	Weld Stud Thread x Maximum Length	Order Code WSTT 20	Weld Stud Threa x Maximum Leng
055020	M2.5 x 25	055050	M5 x 50	055075	4-40 x 1.5"	055105	10-32 x 2.5
055025	M3 x 50	055055	M6 x 50	055080	6-32 x 2"	055110	10-24 x 2.5
055030	M4 × 50	055060	M8 x 50	055085	8-32 x 2"	055115	1⁄4-20 x 4"
055035	M5 × 50	055065	M10 x 75	055090	10-32 x 2.5"	055120	<sup>5</sup> /16-18 x 4"
055040	M6 x 50	055070	M12 x 75	055095	10-24 x 2.5"	055125	³⁄≈-16 x 4"
055045	M8 x 50	-	-	055100	1⁄4-20 x 4"	-	-

# **RTU Dynamic Torque Limiters** Torque range from 0.2 to 10 N.m

RTU Dynamic Torque Limiters allow conventional Hand and Power tools to be easily converted into versatile pre-set Torque Tools, giving reliable torque limited fastening to joints. Rotary Torque Units (RTUs) provide a wide range of potential applications where conventional torque screwdrivers or wrenches might not be appropriate. They are particularly well-suited for maintenance and repair use in manufacturing industries, as they guarantee absolute accuracy and repeatability.



# **RTU Dynamic Torque Limiters**

 Accuracy. Accurate process control is ensured by eliminating under and over tightening, due to the unique proven Gedore Torque Slipping Technology. Absolute accuracy is delivered time after time

- Ease of use. Simply install the RTU to the end of a traditional power tool or hand tool, converting it to a torque tool
- Flexibility. A range of heavy duty torque limiters creates tools that are suitable for just about any occasion – and can be moved if required
- Power, where you need it. Powered assembly applications can be performed accurately and quickly, including the tightening of bottles, caps and lids

- Versatility. New higher range RTU gives users the ability to tighten torque up to 13.5Nm
- Wide range of applications. Can be used where conventional torque screwdrivers or wrenches might not be appropriate

#### Additional features

Custom designs and higher torque settings are available



GEDORE - ATU14

## New for 2017 Torque range up to 13.5 N.m

The **Gedore Torque RTU14** is the latest revision to the range of Rotary Torque Units (RTU) Dynamic Torque Limiters. The new streamlined look is modern and sleek with the added functionality giving customers even greater versatility. The RTU14 allows the RTU family, for the first time, to provide one way action. This allows users who require it, the ability to tighten fasteners to the selected torque and also loosen the fasteners back off.

For more information: Tool Selector; gedore-torque.com/tool-selector Telephone; +44 (0) 1483 894 476 Videos; www.youtube.com/gedore-torque Email; salesandrepairs@gedore-torque.com



Order		Ra	inge>	•	ISO 6789			
Code								Class
018100	RTU 170	20-170 cN.m	1.8-15 lbf.in	0-500	38	¥:	+/- 6%	2F
018120	RTU 170 HEX	20-170 cN.m	1.8-15  bf.in	0-500	•	<₩>	+/- 6%	2F
018200	RTU 450	1-4.5 N.m	9-40 <b>b</b> f.in	0-500	36	76	+/- 6%	2F
018220	RTU 450 HEX	1-4.5 N.m	9-40 <b>I</b> bf.in	0-500	Ø		+/- 6%	2F
018300	RTU 1000	4-10 N.m	36-88 <b>I</b> bf.in	0-250	∛8	¥6	+/- 6%	2F
018320	RTU 1000 HEX	4-10 N.m	36-88 lbf.in	0-250	•	(%)	+/- 6%	2F

#### INDUSTRY SECTORS



Maintenance

Manufacturing



Automotive